







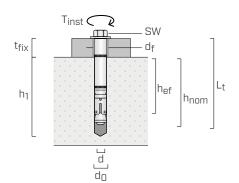
HEAVY-DUTY EXPANSION ANCHOR WITH CLAMP CE1

- CE option 1 for cracked and uncracked concrete
- Seismic performance category C1 and C2
- Electrogalvanized carbon steel
- Fire resistance R120
- 8.8 grade screw with hexagonal head and washer
- Suitable for dense materials
- Through fastening
- Torque-controlled expansion



CODES AND DIMENSIONS

| CODE | d_0 | Lt | d_{screw} | t _{fix} | h _{1,min} | h_{nom} | h_{ef} | d _f | SW | T_{inst} | pcs |
|----------|-------|------|-------------|------------------|--------------------|-----------|-----------------|----------------|------|------------|-----|
| | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [Nm] | |
| ABS1070 | 10 | 70 | М6 | 5 | 80 | 65 | 55 | 12 | 10 | 15 | 50 |
| ABS10100 | 10 | 100 | M6 | 35 | 80 | 65 | 55 | 12 | 10 | 15 | 50 |
| ABS12100 | 12 | 100 | M8 | 30 | 90 | 70 | 60 | 14 | 13 | 30 | 50 |
| ABS12120 | 12 | 120 | M8 | 50 | 90 | 70 | 60 | 14 | 13 | 30 | 25 |
| ABS16120 | 16 | 120 | M10 | 40 | 100 | 80 | 70 | 18 | 17 | 50 | 25 |
| ABS16140 | | 140 | M10 | 60 | 100 | 80 | 70 | 18 | 17 | 50 | 20 |



 d_0 anchor diameter = hole diameter in the concrete support

screw diameter anchor length

d

 L_t

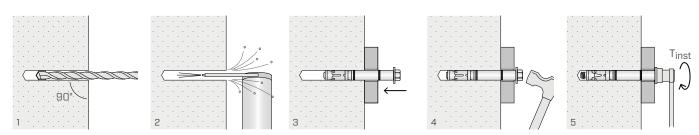
maximum fastening thickness \textbf{t}_{fix} h_1 minimum hole depth

nominal anchoring depth $h_{nom} \\$ h_{ef} effective anchor depth

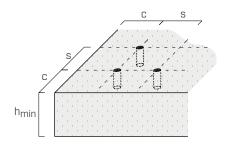
 d_{f} maximum hole diameter in the element to be fastened

SW wrench size tightening torque Tinst

ASSEMBLY



INSTALLATION



| | | | | ABS | |
|---------------------------------------|-----------------------------------|-------|--------|-------|--------|
| Spacing and minimum distances | | | 10/M6 | 12/M8 | 16/M10 |
| Minimum spacing | S _{min} | [mm] | 55 | 110 | 80 |
| Millimum spacing | for c ≥ | [mm] | 110 | 145 | 120 |
| Minimum edge distance | c_{\min} | [mm] | 70 | 100 | 90 |
| Millimum edge distance | for s ≥ | [mm] | 110 | 160 | 175 |
| Minimum thickness of concrete support | h _{min} | [mm] | 110 | 120 | 140 |
| Spacing and critical distances | 10/M6 | 12/M8 | 16/M10 | | |
| Critical chaoing | s _{cr,N} ⁽¹⁾ | [mm] | 165 | 180 | 210 |
| Critical spacing | s _{cr,sp} ⁽²⁾ | [mm] | 220 | 320 | 240 |
| Critical adap distance | c _{cr,N} ⁽¹⁾ | [mm] | 85 | 90 | 105 |
| Critical edge distance | c _{cr,sp} ⁽²⁾ | [mm] | 110 | 160 | 120 |

For spacing and distances smaller than the critical ones, strength values have to be reduced depending on the installation parameters.

STATIC VALUES

Valid for a single anchor in thickened C20/25 grade concrete with a thin reinforcing layer when spacing and edge-distance are not limiting parameters.

CHARACTERISTIC VALUES

| | | | ACKED RETE | | CRACKED CONCRETE | | | | |
|--------|-------------------|-------------------|----------------------|------|---------------------|-------------------|-------------------------|--------|--|
| | tensi | on ⁽³⁾ | shear ⁽⁴⁾ | | tensi | on ⁽³⁾ | shear | | |
| | N _{Rk,p} | YMp | $V_{Rk,s}$ | YMs | N _{Rk,p} | Υмр | V _{Rk,s/Rk,cp} | YMs,Mc | |
| | [kN] | | [kN] | | [kN] | | [kN] | | |
| 10/M6 | 16,0 | 1,5 | 16,0 | 1,45 | 5 | 1,5 | 15,6 ⁽⁵⁾ | 1,5 | |
| 12/M8 | 16,0 | 1,5 | 25,0 | 1,45 | 6 | 1,5 | 25,0 ⁽⁴⁾ | 1,45 | |
| 16/M10 | 20,0 | 1,5 | 43,0 | 1,45 | 16 | 1,5 | 42,2 ⁽⁵⁾ | 1,5 | |

| incremental factor for N _{Rk,p} ⁽⁶⁾ | | | | | | |
|---|--------|------|--|--|--|--|
| Ψ_{c} | C30/37 | 1,22 | | | | |
| | C40/50 | 1,41 | | | | |
| | C50/60 | 1,55 | | | | |

NOTES:

- $^{\left(1\right)}\,$ Breakage characteristics for formation of concrete cone for tensile loads.
- (2) Splitting failure mode for tensile loads.
- (3) Pull-out failure mode.
- $^{(4)}$ Steel failure mode ($V_{Rk,s}$).
- $^{(5)}$ Pry-out failure mode ($V_{Rk,cp}$).
- (6) Tensile-strength increment factor (excluding steel failure).

GENERAL PRINCIPLES:

- Characteristic values according to ETA-11/0181.
- The design values are obtained from the characteristic values as follows: $R_d = R_k/\gamma_{M.}$
 - Coefficients $\gamma_{\mbox{\scriptsize M}}$ are listed in the table in accordance with the failure characteristics and product certificates.
- For the calculation of anchors with reduced spacing, or too close to the edge, please refer to ETA. Similarly, in case of fastening on concrete-supports with a better-grade, limited thickness or a thick reinforcing layer please see ETA.
- When designing anchors under seismic load please refer to the ETA referral document and information in the EOTA Technical Report 045.
- For the calculation of anchors subjected to fire refer to the ETA and the Technical Report 020.