

ALUMIDI HT

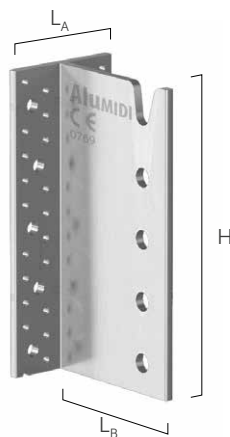
CONCEALED BRACKET WITH AND WITHOUT HOLES

- Large load capacity. Version without holes to be used with SBD-HT self-drilling dowels and with holes to be used with STA smooth dowels
- Strengths calculated in all directions: vertical, horizontal and axial. They can be used in inclined joints
- Optimal hole spacing both for timber and reinforced concrete joints



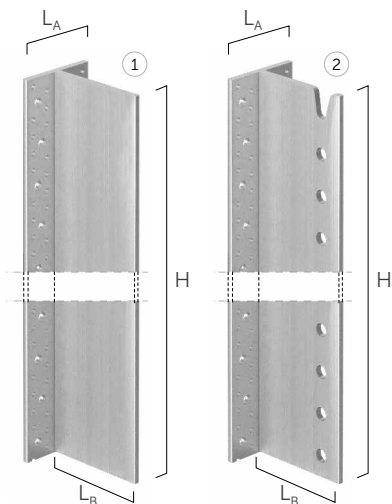
ALUMIDI HT WITHOUT HOLES

| CODE | H [mm] | L _A [mm] | L _B [mm] | pcs |
|---------------|--------|---------------------|---------------------|-----|
| ALUMIDIHT80 | 80 | 80 | 109 | 25 |
| ALUMIDIHT120 | 120 | 80 | 109 | 25 |
| ALUMIDIHT160 | 160 | 80 | 109 | 25 |
| ALUMIDIHT200 | 200 | 80 | 109 | 15 |
| ALUMIDIHT240 | 240 | 80 | 109 | 15 |
| ALUMIDIHT2200 | 2200 | 80 | 109 | 1 |



ALUMIDI WITH HOLES

| CODE | H [mm] | L _A [mm] | L _B [mm] | pcs |
|-------------|--------|---------------------|---------------------|-----|
| ALUMIDI120L | 120 | 80 | 109 | 25 |
| ALUMIDI160L | 160 | 80 | 109 | 25 |
| ALUMIDI200L | 200 | 80 | 109 | 15 |
| ALUMIDI240L | 240 | 80 | 109 | 15 |
| ALUMIDI280L | 280 | 80 | 109 | 15 |
| ALUMIDI320L | 320 | 80 | 109 | 8 |
| ALUMIDI360L | 360 | 80 | 109 | 8 |



ALUMAXI WITH AND WITHOUT HOLES

| CODE | | H [mm] | LA [mm] | LB [mm] | pcs |
|--------------|---|-----------|------------|------------|-----|
| ALUMAXI2176 | ① | 2176 | 130 | 172 | 1 |
| ALUMAXI2176L | ② | 2176 | 130 | 172 | 1 |

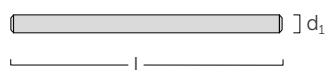
FASTENERS

SBD-HT | SELF-DRILLING DOWEL



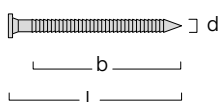
| d ₁ [mm] | CODE | L [mm] | b ₂ [mm] | b ₁ [mm] | pcs |
|------------------------|-----------|-----------|------------------------|------------------------|-----|
| 7,5 TX 40 | SBD75115H | 115 | 10 | 15 | 50 |
| | SBD75135H | 135 | 10 | 15 | 50 |
| | SBD75155H | 155 | 20 | 15 | 50 |

STA | SMOOTH DOWEL



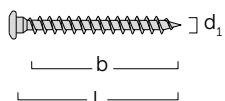
| d ₁ [mm] | CODE | L [mm] | steel | pcs |
|------------------------|-----------|-----------|-------|-----|
| 12 | STA12120B | 120 | S235 | 100 |
| | STA12140B | 140 | S235 | 100 |
| | STA12160B | 160 | S235 | 100 |
| 16 | STA16160B | 160 | S355 | 50 |
| | STA16180B | 180 | S355 | 50 |
| | STA16200B | 200 | S355 | 50 |

LBA-HT | ANKER NAIL



| d ₁ [mm] | CODE | L [mm] | b [mm] | pcs |
|------------------------|---------|-----------|-----------|-----|
| 4 | HT4060 | 60 | 50 | 250 |
| 6 | LBA6100 | 100 | 80 | 250 |

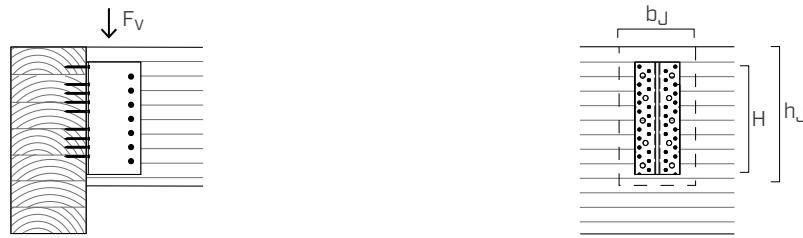
SBL | ROUND-HEAD SCREW AND FLAT UNDERHEAD



| d ₁ [mm] | CODE | L [mm] | b [mm] | pcs |
|------------------------|--------|-----------|-----------|-----|
| 5 TX 20 | SBL560 | 60 | 56 | 200 |
| 7 TX 30 | LBS780 | 80 | 75 | 100 |

STRUCTURAL VALUES

TIMBER-TO-TIMBER JOINT | F_v



ALUMIDI HT without holes with SBD-HT self-drilling dowels

| ALUMIDI HT | SECONDARY BEAM | | | MAIN BEAM | | | |
|--------------------|----------------|---------------|-----------------|---|----------------------------------|--------------------------|--------------------------------|
| | H [mm] | b_j [mm] | h_j [mm] | FASTENING THROUGH NAILS | | FASTENING THROUGH SCREWS | |
| | | | | SBD-HT dowels ⁽¹⁾ Ø7,5 [pcs Ø x L] | LBA-HT nails Ø4 x 60 [pcs] | $R_{v,k}$ [kN] | SBL screws Ø5 x 60 [pcs] |
| 80 | 120 | 120 | 3 - Ø7,5 x 115 | 14 | 10,9 | 14 | 13,4 |
| 120 | 120 | 160 | 4 - Ø7,5 x 115 | 22 | 19,7 | 22 | 24,6 |
| 160 | 120 | 200 | 5 - Ø7,5 x 115 | 30 | 29,6 | 30 | 35,3 |
| 200 | 120 | 240 | 7 - Ø7,5 x 115 | 38 | 42,5 | 38 | 51,6 |
| 240 | 120 | 280 | 9 - Ø7,5 x 115 | 46 | 54,6 | 46 | 66,5 |
| 280 ^(*) | 140 | 320 | 10 - Ø7,5 x 135 | 54 | 71,8 | 54 | 85,0 |
| 320 ^(*) | 140 | 360 | 11 - Ø7,5 x 135 | 62 | 84,9 | 62 | 99,9 |
| 360 ^(*) | 160 | 400 | 12 - Ø7,5 x 155 | 70 | 103,6 | 70 | 119,9 |
| 400 ^(*) | 160 | 440 | 13 - Ø7,5 x 155 | 78 | 116,3 | 78 | 130,7 |
| 440 ^(*) | 160 | 480 | 14 - Ø7,5 x 155 | 86 | 134,5 | 86 | 145,6 |

ALUMIDI with holes with STA dowels

| ALUMIDI HT | SECONDARY BEAM | | | MAIN BEAM | | | |
|--------------------|----------------|---------------|----------------|---|----------------------------------|--------------------------|--------------------------------|
| | H [mm] | b_j [mm] | h_j [mm] | FASTENING THROUGH NAILS | | FASTENING THROUGH SCREWS | |
| | | | | STA dowels ⁽²⁾ Ø12 [pcs Ø x L] | LBA-HT nails Ø4 x 60 [pcs] | $R_{v,k}$ [kN] | SBL screws Ø5 x 60 [pcs] |
| 120 | 120 | 160 | 3 - Ø12 x 120 | 22 | 23,0 | 22 | 25,8 |
| 160 | 120 | 200 | 4 - Ø12 x 120 | 30 | 34,5 | 30 | 40,6 |
| 200 | 120 | 240 | 5 - Ø12 x 120 | 38 | 46,5 | 38 | 54,8 |
| 240 | 120 | 280 | 6 - Ø12 x 120 | 46 | 60,9 | 46 | 68,4 |
| 280 | 140 | 320 | 7 - Ø12 x 140 | 54 | 77,2 | 54 | 87,0 |
| 320 | 140 | 360 | 8 - Ø12 x 140 | 62 | 93,2 | 62 | 102,4 |
| 360 | 160 | 400 | 9 - Ø12 x 160 | 70 | 114,3 | 70 | 124,7 |
| 400 ^(*) | 160 | 440 | 10 - Ø12 x 160 | 78 | 127,3 | 78 | 141,0 |
| 440 ^(*) | 160 | 480 | 11 - Ø12 x 160 | 86 | 144,6 | 86 | 154,9 |

NOTES

^(*) Dimension obtainable from ALUMIDIHT2200.

TIMBER-TO-TIMBER | F_v

⁽¹⁾ SBD-HT self-drilling dowels Ø7,5: $M_{y,k} = 42000$ Nmm.

⁽²⁾ STA smooth dowels Ø12: $M_{y,k} = 69100$ Nmm.

General calculation principles, see page 8.

STRUCTURAL VALUES

TIMBER-TO-TIMBER JOINT | F_{lat}



ALUMIDI HT without holes with SBD-HT self-drilling dowels | ALUMIDI with holes with STA dowels

| ALUMIDI HT H [mm] | SECONDARY BEAM ⁽¹⁾ | | MAIN BEAM ⁽²⁾ | | $R_{lat,k,alu}$ [kN] | $R_{lat,k,beam}$ ⁽³⁾ [kN] |
|-------------------------|-------------------------------|---------------|---|--|-------------------------|---|
| | b_j [mm] | h_j [mm] | LBA-HT nails / SBL screws $\varnothing 4 \times 60$ / $\varnothing 5 \times 60$ [pcs] | | | |
| 80 | 120 | 120 | ≥ 10 | | 3,6 | 9,0 |
| 120 | 120 | 160 | ≥ 14 | | 5,4 | 12,0 |
| 160 | 120 | 200 | ≥ 18 | | 7,2 | 15,0 |
| 200 | 120 | 240 | ≥ 22 | | 9,1 | 18,0 |
| 240 | 120 | 280 | ≥ 26 | | 10,9 | 21,0 |
| 280 ^(*) | 140 | 320 | ≥ 30 | | 12,7 | 28,1 |
| 320 ^(*) | 140 | 360 | ≥ 34 | | 14,5 | 31,6 |
| 360 ^(*) | 160 | 400 | ≥ 38 | | 16,3 | 40,1 |
| 400 ^(*) | 160 | 440 | ≥ 42 | | 18,1 | 44,1 |
| 440 ^(*) | 160 | 480 | ≥ 46 | | 19,9 | 48,1 |

TIMBER-TO-TIMBER JOINT | F_{ax}



ALUMIDI HT without holes with SBD-HT self-drilling dowels

| ALUMIDI HT H [mm] | SECONDARY BEAM | | | MAIN BEAM | | | |
|-------------------------|----------------|---------------|---|---|-----------------------------------|--|-----------------------------------|
| | b_j [mm] | h_j [mm] | SBD-HT dowels $\varnothing 7,5$ [pcs $\varnothing \times L$] | FASTENING THROUGH NAILS LBA-HT nails $\varnothing 4 \times 60$ [pcs] | $R_{ax,k}$ ⁽³⁾ [kN] | FASTENING THROUGH SCREWS SBL screws $\varnothing 5 \times 60$ [pcs] | $R_{ax,k}$ ⁽³⁾ [kN] |
| 80 | 120 | 120 | 3 - $\varnothing 7,5 \times 115$ | 14 | 11,3 | 14 | 23,9 |
| 120 | 120 | 160 | 4 - $\varnothing 7,5 \times 115$ | 22 | 17,8 | 22 | 37,5 |
| 160 | 120 | 200 | 5 - $\varnothing 7,5 \times 115$ | 30 | 24,3 | 30 | 51,2 |
| 200 | 120 | 240 | 7 - $\varnothing 7,5 \times 115$ | 38 | 30,8 | 38 | 64,8 |
| 240 | 120 | 280 | 9 - $\varnothing 7,5 \times 115$ | 46 | 37,3 | 46 | 78,4 |
| 280 | 140 | 320 | 10 - $\varnothing 7,5 \times 135$ | 54 | 43,7 | 54 | 92,1 |
| 320 | 140 | 360 | 11 - $\varnothing 7,5 \times 135$ | 62 | 50,2 | 62 | 105,7 |
| 360 | 160 | 400 | 12 - $\varnothing 7,5 \times 155$ | 70 | 56,7 | 70 | 119,4 |
| 400 ^(*) | 160 | 440 | 13 - $\varnothing 7,5 \times 155$ | 78 | 63,2 | 78 | 133,0 |
| 440 ^(*) | 160 | 480 | 14 - $\varnothing 7,5 \times 155$ | 86 | 69,7 | 86 | 146,6 |

NOTES

^(*) Dimension obtainable from ALUMIDIHT2200.

TIMBER-TO-TIMBER | F_{lat} | F_{ax}

⁽¹⁾ The strength values are valid for both SBD-HT $\varnothing 7,5$ self-drilling dowels and STA $\varnothing 12$ dowels.

⁽²⁾ The strength values are valid for both LBA-HT $\varnothing 4$ nails and for SBL $\varnothing 5$ screws.

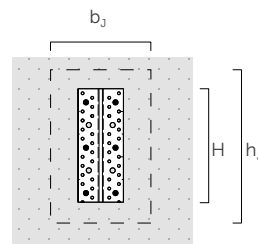
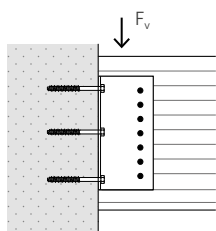
⁽³⁾ The strength values have been calculated for GL24h glulam.

General calculation principles, see page 8.

STRUCTURAL VALUES

TIMBER-TO-CONCRETE JOINT | F_v

CHEMICAL ANCHOR



ALUMIDI HT without holes with SBD-HT self-drilling dowels

| ALUMIDI HT | SECONDARY BEAM TIMBER | | | | MAIN BEAM uncracked concrete | |
|------------|--------------------------|---------------|----------------------------------|---|----------------------------------|--|
| | H [mm] | b_j [mm] | h_j [mm] | SBD-HT dowels $\varnothing 7,5$ [pcs $\varnothing \times L$] | $R_{V,k \text{ timber}}$ [kN] | SKR-CE anchor $\varnothing 10 \times 80$ [pcs] |
| 80 | 120 | 120 | 2 - $\varnothing 7,5 \times 115$ | 16,6 | 2 | 6,1 |
| 120 | 120 | 160 | 3 - $\varnothing 7,5 \times 115$ | 24,9 | 4 | 10,2 |
| 160 | 120 | 200 | 4 - $\varnothing 7,5 \times 115$ | 33,2 | 4 | 12,9 |
| 200 | 120 | 240 | 5 - $\varnothing 7,5 \times 115$ | 41,6 | 6 | 17,4 |
| 240 | 120 | 280 | 6 - $\varnothing 7,5 \times 115$ | 49,9 | 6 | 19,8 |
| 280(*) | 140 | 320 | 6 - $\varnothing 7,5 \times 135$ | 55,1 | 8 | 24,3 |
| 320(*) | 140 | 360 | 7 - $\varnothing 7,5 \times 135$ | 64,3 | 8 | 26,5 |
| 360(*) | 160 | 400 | 7 - $\varnothing 7,5 \times 155$ | 71,1 | 10 | 31,1 |
| 400(*) | 160 | 440 | 8 - $\varnothing 7,5 \times 155$ | 81,2 | 10 | 33,1 |
| 440(*) | 160 | 480 | 9 - $\varnothing 7,5 \times 155$ | 91,4 | 12 | 38,8 |

ALUMIDI with holes with STA dowels

| ALUMIDI HT | SECONDARY BEAM TIMBER | | | | MAIN BEAM uncracked concrete | |
|------------|--------------------------|---------------|----------------------------------|---|----------------------------------|--|
| | H [mm] | b_j [mm] | h_j [mm] | STA dowels $\varnothing 12$ [pcs $\varnothing \times L$] | $R_{V,k \text{ timber}}$ [kN] | SKR-CE anchor $\varnothing 10 \times 80$ [pcs] |
| 120 | 120 | 160 | 3 - $\varnothing 12 \times 120$ | 35,5 | 4 | 10,2 |
| 160 | 120 | 200 | 4 - $\varnothing 12 \times 120$ | 47,3 | 4 | 12,9 |
| 200 | 120 | 240 | 5 - $\varnothing 12 \times 120$ | 59,1 | 6 | 17,4 |
| 240 | 120 | 280 | 6 - $\varnothing 12 \times 120$ | 70,9 | 6 | 19,8 |
| 280(*) | 140 | 320 | 7 - $\varnothing 12 \times 140$ | 91,0 | 8 | 24,3 |
| 320(*) | 140 | 360 | 8 - $\varnothing 12 \times 140$ | 104,0 | 8 | 26,5 |
| 360(*) | 160 | 400 | 9 - $\varnothing 12 \times 160$ | 128,4 | 10 | 31,1 |
| 400(*) | 160 | 440 | 10 - $\varnothing 12 \times 160$ | 142,7 | 10 | 33,1 |
| 440(*) | 160 | 480 | 11 - $\varnothing 12 \times 160$ | 157,0 | 12 | 38,8 |

NOTES

(*) Dimension obtainable from ALUMIDIHT2200.

TIMBER-TO-CONCRETE

- Install the SKR-CE screw anchors two at a time, starting from the top, dowelling alternate rows.

General calculation principles, see page 8.

STRUCTURAL VALUES

TIMBER-TO-CONCRETE JOINT | F_v

CHEMICAL ANCHOR



ALUMIDI HT without holes with SBD-HT self-drilling dowels

| ALUMIDI HT | SECONDARY BEAM TIMBER | | | | MAIN BEAM uncracked concrete | | |
|--------------------|--------------------------|---------------|-----------------------------------|--|----------------------------------|-------------------------------------|------------------------------------|
| | H [mm] | b_j [mm] | h_j [mm] | SBD-HT dowels | | V-NEX anchor ⁽¹⁾ | |
| | | | | $\varnothing 7,5$ [pcs $\varnothing \times L$] | $R_{v,k \text{ timber}}$ [kN] | $\varnothing 8 \times 110$ [pcs] | $R_{v,d \text{ concrete}}$ [kN] |
| 80 | 120 | 120 | 3 - $\varnothing 7,5 \times 115$ | 24,9 | 2 | 8,8 | |
| 120 | 120 | 160 | 4 - $\varnothing 7,5 \times 115$ | 33,2 | 4 | 15,4 | |
| 160 | 120 | 200 | 5 - $\varnothing 7,5 \times 115$ | 41,6 | 4 | 22,1 | |
| 200 | 120 | 240 | 7 - $\varnothing 7,5 \times 115$ | 58,2 | 6 | 30,7 | |
| 240 | 120 | 280 | 8 - $\varnothing 7,5 \times 115$ | 66,5 | 6 | 37,0 | |
| 280 ^(*) | 140 | 320 | 10 - $\varnothing 7,5 \times 135$ | 91,9 | 8 | 48,7 | |
| 320 ^(*) | 140 | 360 | 11 - $\varnothing 7,5 \times 135$ | 101,1 | 8 | 55,6 | |
| 360 ^(*) | 160 | 400 | 12 - $\varnothing 7,5 \times 155$ | 121,9 | 10 | 64,4 | |
| 400 ^(*) | 160 | 440 | 13 - $\varnothing 7,5 \times 155$ | 132,0 | 10 | 66,4 | |
| 440 ^(*) | 160 | 480 | 14 - $\varnothing 7,5 \times 155$ | 142,2 | 12 | 80,0 | |

ALUMIDI with holes with STA dowels

| ALUMIDI HT | SECONDARY BEAM TIMBER | | | | MAIN BEAM uncracked concrete | | |
|--------------------|--------------------------|---------------|----------------------------------|---|----------------------------------|-------------------------------------|------------------------------------|
| | H [mm] | b_j [mm] | h_j [mm] | STA dowels | | V-NEX anchor ⁽¹⁾ | |
| | | | | $\varnothing 12$ [pcs $\varnothing \times L$] | $R_{v,k \text{ timber}}$ [kN] | $\varnothing 8 \times 110$ [pcs] | $R_{v,d \text{ concrete}}$ [kN] |
| 120 | 120 | 160 | 3 - $\varnothing 12 \times 120$ | 35,5 | 4 | 15,4 | |
| 160 | 120 | 200 | 4 - $\varnothing 12 \times 120$ | 47,3 | 4 | 22,1 | |
| 200 | 120 | 240 | 5 - $\varnothing 12 \times 120$ | 59,1 | 6 | 30,7 | |
| 240 | 120 | 280 | 6 - $\varnothing 12 \times 120$ | 70,9 | 6 | 37,0 | |
| 280 ^(*) | 140 | 320 | 7 - $\varnothing 12 \times 140$ | 91,0 | 8 | 48,7 | |
| 320 ^(*) | 140 | 360 | 8 - $\varnothing 12 \times 140$ | 104,0 | 8 | 55,6 | |
| 360 ^(*) | 160 | 400 | 9 - $\varnothing 12 \times 160$ | 128,4 | 10 | 64,4 | |
| 400 ^(*) | 160 | 440 | 10 - $\varnothing 12 \times 160$ | 142,7 | 10 | 66,4 | |
| 440 ^(*) | 160 | 480 | 11 - $\varnothing 12 \times 160$ | 157,0 | 12 | 80,0 | |

NOTES

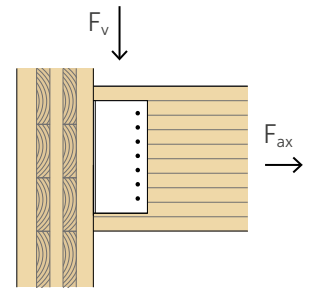
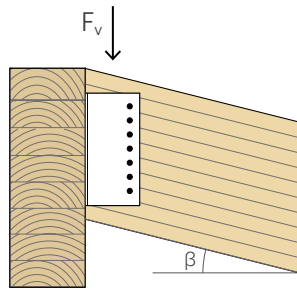
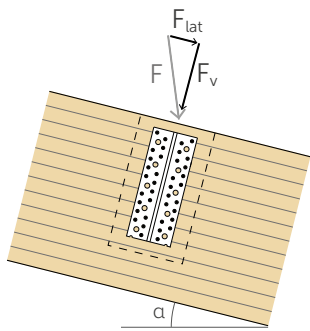
^(*) Dimension obtainable from ALUMIDIHT2200.

TIMBER-TO-CONCRETE

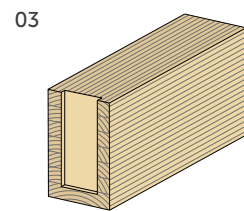
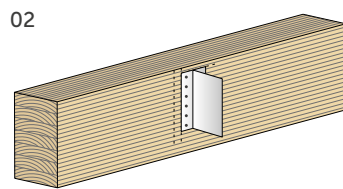
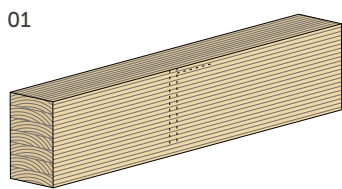
⁽¹⁾ Chemical anchor V-NEX according to ETA-20/0363 with threaded rods (type INA) of minimum steel class 5.8 with $h_{ef} = 93$ mm: Install the anchors two at a time, starting from the top, dowelling alternate rows.

General calculation principles, see page 8.

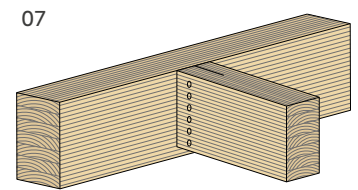
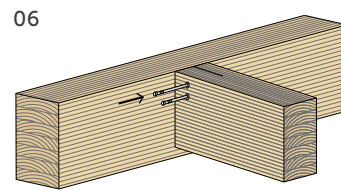
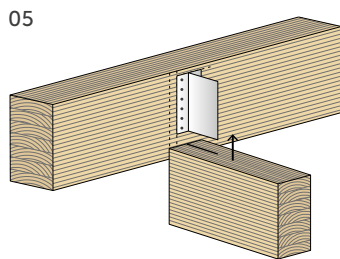
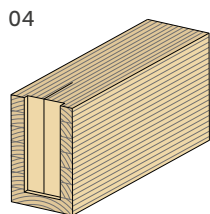
APPLICATION EXAMPLES



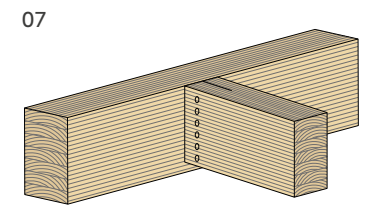
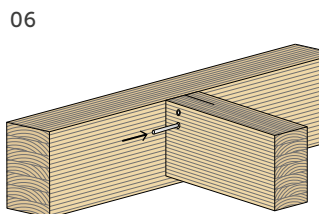
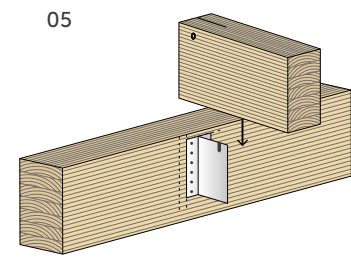
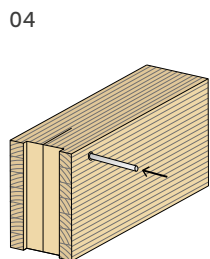
ASSEMBLY



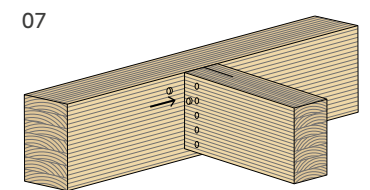
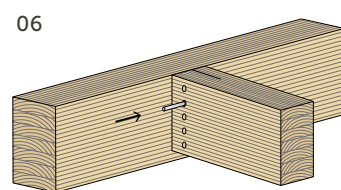
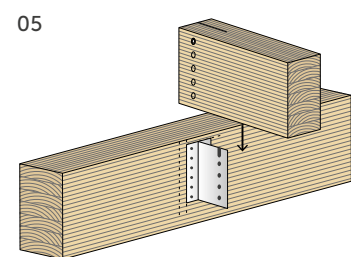
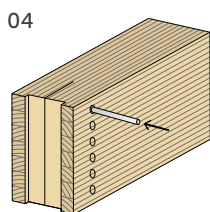
ALUMIDI HT WITHOUT HOLES



ALUMIDI HT WITHOUT HOLES WITH UPPER COUNTERSINK



ALUMIDI WITH HOLES



GENERAL PRINCIPLES

- Resistance values for the fastening system are valid for the calculation examples shown in the table.
- The calculation process used a timber characteristic density of $\rho_k = 385 \text{ kg/m}^3$ and C20/25 concrete with a thin reinforcing layer, where edge-distance is not a limiting factor.
- The coefficients k_{mod} and γ_M should be taken according to the current regulations used for the calculation.
- Dimensioning and verification of timber and concrete elements must be carried out separately.
- In case of combined loading the following verification shall be satisfied:

$$\left(\frac{F_{v,d}}{R_{v,d}}\right)^2 + \left(\frac{F_{lat,d}}{R_{lat,d}}\right)^2 + \left(\frac{F_{ax,d}}{R_{ax,d}}\right)^2 \leq 1$$

STRUCTURAL VALUES | F_v

TIMBER-TO-TIMBER

- Characteristic values comply with the EN 1995-1-1 standard in accordance with ETA-09/0361.
- Design values can be obtained from characteristic values as follows:

$$R_d = \frac{R_k \cdot k_{mod}}{\gamma_M}$$

- In some cases the connection shear strength $R_{v,k}$ is notably large and may be higher than the secondary beam strength. Particular attention should be paid to the shear check of the reduced timber cross-section in correspondence with the bracket location.

STRUCTURAL VALUES | F_{lat} | F_{ax}

TIMBER-TO-TIMBER

- Characteristic values comply with the EN 1995-1-1 standard in accordance with ETA-09/0361. Design values can be obtained from characteristic values as follows:

$$R_{lat,d} = \min \left\{ \begin{array}{l} \frac{R_{lat,k,alu}}{\gamma_{M,alu}} \\ \frac{R_{lat,k,beam} \cdot k_{mod}}{\gamma_{M,T}} \end{array} \right.$$

$$R_{ax,d} = \frac{R_{ax,k} \cdot k_{mod}}{\gamma_M}$$

with $\gamma_{M,T}$ partial coefficient of the timber.

STRUCTURAL VALUES | F_v

TIMBER-TO-CONCRETE

- Characteristic values on wood side are consistent with EN 1995-1-1 and in accordance with ETA-09/0361. The design values of the anchors for concrete are calculated in accordance with the respective European Technical Assessments.

Design resistance values can be obtained from the tabled values as follows:

$$R_d = \min \left\{ \begin{array}{l} \frac{R_{k,timber} \cdot k_{mod}}{\gamma_M} \\ R_{d,concrete} \end{array} \right.$$