

### ZKK

## **CE**

# COUNTERSUNK CYLINDRICAL HEAD SCREW

- Special tip with sword-shaped geometry designed to efficiently drill very high density woods without pre-drill (with pre-drill, over 1000 kg/m³)
- The larger diameter under-head thread ensures an effective grip, guaranteeing good coupling of the wooden elements. Concealed head
- Available in a version in antique-burnished stainless steel, ideal to guarantee superb camouflaging in the timber
- Use in aggressive outdoor environments. Suitable for service classes 1-2-3
- Application on timber boards with density of < 780 kg/m³ (without pre-drilling hole) and < 1240 kg/m³ (with pre-drilling hole). It can be applied to WPC boards (with pre-drilling hole)
- Also tested on very high density woods, such as IPE, massaranduba or bamboo Microllam® (over 1000 kg/m³)



MATERIAL: A2 | AISI304 austenitic stainless steel





ZKK BRONZE A2 | AISI304





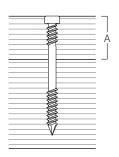
#### **ZKK** A2 | AISI304

d <sub>1</sub> [mm]	d <sub>K</sub> [mm]	CODE	L [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	A [mm]	pcs
5 TX 25	6,80	ZKK550	50	11	22	28	200
		ZKK560	60	11	27	33	200
		ZKK570	70	11	32	38	100

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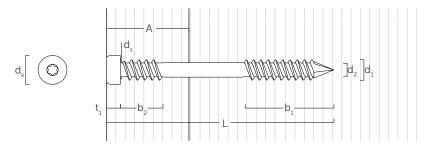
d <sub>1</sub> [mm]	d <sub>K</sub> [mm]	CODE	L [mm]	<b>b</b> <sub>1</sub> [mm]	<b>b</b> <sub>2</sub> [mm]	A [mm]	pcs
5 TX 25	6,80	ZKKB550	50	11	22	28	200
		ZKKB560	60	11	27	33	200

## A maximum fastening thickness





#### GEOMETRY AND MECHANICAL CHARACTERISTICS



$d_1$	[mm]	5	
d <sub>K</sub>	[mm]	6,80	
d <sub>2</sub>	[mm]	3,50	
d <sub>S</sub>	[mm]	4,35	
t <sub>1</sub>	[mm]	3,10	
d <sub>V</sub>	[mm]	3,50	
$M_{y,k}$	[Nm]	5,3	
f <sub>ax,k</sub>	[N/mm²]	17,05	
f <sub>head,k</sub>	[N/mm <sup>2</sup> ]	36,79	
f <sub>tens,k</sub>	[kN]	5,71	
	d <sub>K</sub> d <sub>2</sub> d <sub>5</sub> t <sub>1</sub> d <sub>V</sub> M <sub>y,k</sub> f <sub>ax,k</sub>	d <sub>K</sub> [mm]           d <sub>2</sub> [mm]           d <sub>S</sub> [mm]           t <sub>1</sub> [mm]           d <sub>V</sub> [mm]           M <sub>y,k</sub> [Nm]           f <sub>ax,k</sub> [N/mm²]           f <sub>head,k</sub> [N/mm²]	d <sub>K</sub> [mm]     6,80       d <sub>2</sub> [mm]     3,50       d <sub>S</sub> [mm]     4,35       t <sub>1</sub> [mm]     3,10       d <sub>V</sub> [mm]     3,50       M <sub>y,k</sub> [Nm]     5,3       f <sub>ax,k</sub> [N/mm²]     17,05       f <sub>head,k</sub> [N/mm²]     36,79

 $<sup>^{(1)}</sup>$  For high density materials, pre-bored holes are recommended based on the wood species.  $^{(2)}$  Associated density  $\rho_a=350~kg/m^3.$